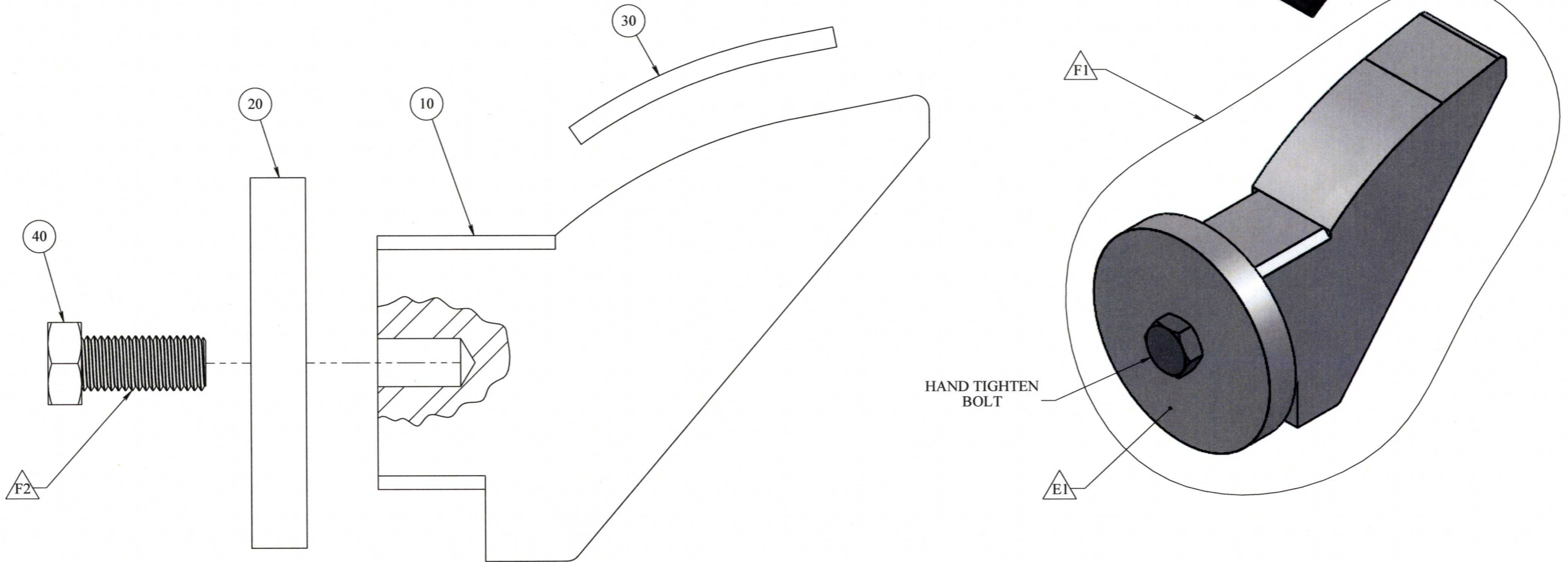


ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
10	TSC-01096	GE VETCO, P/N H12445-8 RISER JT-DRLG PART, HMF-H, 21.500 OD, DEFLECTOR SEGMENT, PIN END	1
20	TSC-01097	GE VETCO, P/N H12604-1 RISER JT-DRLG PART, HMF, 21.000, RETAINING SEGMENT, DETAIL	1
30	TSC-01098	GE VETCO, P/N 195394-18 5 IN RAW-MISC, NEOPRENE, STRIP, .375 THK X 3.000 WIDE, 70 DUROMETER	1
40	TSC-01101	GE VETCO, P/N 195017-378 (REV G); CAP SCREW, HEX HEAD, 1.000-8UNRC-2A x 2.250" LG, MATL PER=SAE GR 5, COAT PER=ZINC	1



- NOTES:
1. **F1** LOW STRESS STAMP "P/N H12444-7 NC"
 2. **F1** APPLY CORROSION INHIBITOR (SUBSEA P/N MS-0150) AS PER GE SPEC. VGS 6.4.1, COAT ALL EXPOSED UNPROTECTED AREAS.
 3. **F2** APPLY NEVER-SEEZ (SUBSEA P/N MS-0062-05) TO MALE THREADS OF 1-8 HEX HEAD CAP SCREW AS PER LABEL INSTRUCTIONS.
 4. CUSTOMER APPLIES FINAL COATING AND GLUES ON NEOPRENE STRIP.

PROPRIETARY AND CONFIDENTIAL:
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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN:
 INCHES
 MM
 DUAL (INCHES & MM)
 DIMENSIONS IN [] ARE MM
 .010 FIM
 FRACT. ±1/16 [1.6]
 2 PLACE ±.03 [0.8]
 3 PLACE ±.010 [0.25]
 ANGLE ° ±1.0°
 ANGLE XXX° ±0.30°

SURFACE TEXTURE
 250 μ IN [6.3 μM]
 BREAK CORNERS
 .010/.030 [0.25/0.76]
 FILLET RADIUS
 .030/.060 [0.76/1.52]
 FOR HAND GRINDING AND FABRICATIONWORK ANGLE ±2.5°



REVISIONS				
REV.	DESCRIPTION	ECO #	DATE	APPROVED
A1	INITIAL RELEASE	2013-217	4/16/2013	GNB

WORKMANSHIP STANDARD PER WI 751-001	NAME: <i>Corey J</i>	DATE: 4-16-13	THE SUBSEA COMPANY INC
VOLUME:	CHECKED: <i>Greg B</i>	DATE: 4-16-13	
MATERIAL: N/A	Q.A.:	DATE: 4-16-13	
FINISH:	MFG APPR: <i>RWS</i>	DATE: 4-16-13	SIZE B TITLE: GE VETCO, P/N H12444-7 RISER JT-DRLG PART, HMF-H, 21.25 OD, DEFLECTOR ASSY, WITH GUSSETS, PIN END DWG. NO. TSC-01095
WEIGHT: 46.37 lbs.	DO NOT SCALE DRAWING	SCALE: 1:4	REV A1 SHEET 1 OF 1