



**NOT APPROVED FOR MANUFACTURING  
FOR CUSTOMER APPROVAL ONLY**

REVISIONS				
REV.	DESCRIPTION	ECO #	DATE	APPROVED
A1	RELEASE	2012-227	6/7/2012	

<b>PROPRIETARY AND CONFIDENTIAL:</b> THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF THE SUBSEA COMPANY INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF THE SUBSEA COMPANY INC IS PROHIBITED.	WORKMANSHIP STANDARD PER WI 751-001	<table border="1"> <tr> <th>NAME</th> <th>DATE</th> </tr> <tr> <td>CNB</td> <td>6-7-12</td> </tr> <tr> <td>3K4</td> <td>6-7-12</td> </tr> </table>	NAME	DATE	CNB	6-7-12	3K4	6-7-12	<b>THE SUBSEA COMPANY INC</b>	REV <b>A1</b>
	NAME	DATE								
	CNB	6-7-12								
	3K4	6-7-12								
UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS ARE IN INCHES	MFG APPR. <i>[Signature]</i> 6/7/12	SIZE <b>B</b>	TITLE: CLAMP ASSEMBLY, RISER, TYPE V							
3RD ANGLE PROJECTION: 	INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5	SCALE: 1:12	DWG. NO. TSC-00656-GA	SHEET 1 OF 1						
WEIGHT: 92.09 lbs.	DO NOT SCALE DRAWING									