



SECTION G-G
SCALE 1 : 6.5

NOTES:
IDENTIFICATION: LOW STRESS STAMP P/N H225275-2 (REV NC)

PROPRIETARY AND CONFIDENTIAL:
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF THE SUBSEA COMPANY INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF THE SUBSEA COMPANY INC IS PROHIBITED.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN:
 INCHES
 MM
 DUAL (INCHES & MM)
 DIMENSIONS IN [] ARE MM
 .010 FIM
 FRACT. ±1/16 [1.6]
 2 PLACE ±.03 [0.8]
 3 PLACE ±.010 [0.25]
 ANGLE ° ±1.0°
 ANGLE XXX° ±0.30°

SURFACE TEXTURE 250 μ IN [6.3 μM]
 BREAK CORNERS 010/030 [0.25/0.76]
 FILLET RADIUS 030/060 [0.76/1.52]
 FOR HAND GRINDING AND FABRICATIONWORK ANGLE ±2.5°

THIRD ANGLE PROJECTION

WORKMANSHIP STANDARD PER WI 751-001

VOLUME:
 MATERIAL:
 FINISH:
 WEIGHT: 333.27 lbs.

NAME	DATE
DRAWN Greg B	3-11-13
CHECKED	
Q.A. RWS	3-11-13
MFG APPR. TP	3-11-13
DO NOT SCALE DRAWING	SCALE: 1:12

THE SUBSEA COMPANY INC

SIZE **B** TITLE: GE VETCO, P/N H225275-2 (REV NC) RISER JT-DRLG PART, HEAVY DUTY CLAMP, HMF WITH GUIDE GUSSETS, NOMINAL 21.50

DWG. NO. TSC-01046 SHEET 1 OF 2

REV **A1**



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					DRAWN CHECKED Q.A. MFG APPR	3-11-13 3113 PART 3-11-13				